

DATA SHEET

SPECIFICATIONS

CLASSIC VALUE



TESTS	CHARACTERISTICS	SPECIFICATIONS
Physical-Mechanical	Length (stopper + capsule)	$\pm 1,0$ mm
	Diameter	$\pm 0,4$ mm
	Chamfer	4 ± 1 mm
	Ovalisation	$\leq 0,3$ mm
	Moisture	4-8%
	External diameter	$\pm 0,4$ mm
	Internal diameter	$\pm 0,4$ mm
	Engraving diameter (relief)	$\pm 0,4$ mm
	Height	$\pm 0,4$ mm
	Engraving height (relief)	$\pm 0,4$ mm
	Thickness	$\pm 0,4$ mm
	Insertion height	$\pm 0,4$ mm
Physical and chemical	Peroxide content	$\leq 0,1$ mg/stopper
	Quant. Treatment	± 4 mg/s values ≥ 10 mg/s ± 2 mg/s values < 10 mg/s
	Dust content	$< 1,5$ mg/s – natural < 2 mg/s – colmated $\leq 1,0$ mg/s – neutrocork
	Weight	$\pm 0,4$ g
Visual	Visual sorting	Deviation with regard to reference ≥ -5 %

STOPPER SAMPLING METHODS IN ACCORDANCE WITH STANDARD NP 2922 STANDARD - CORK PRODUCTS.

a. Grade control is based on the reference samples.

b. Surface treatment differs according to the stopper's purpose. The quantity of surface treatment varies depending on stopper diameter.

c. The surface treatment quantification test is not performed for colmated stoppers.